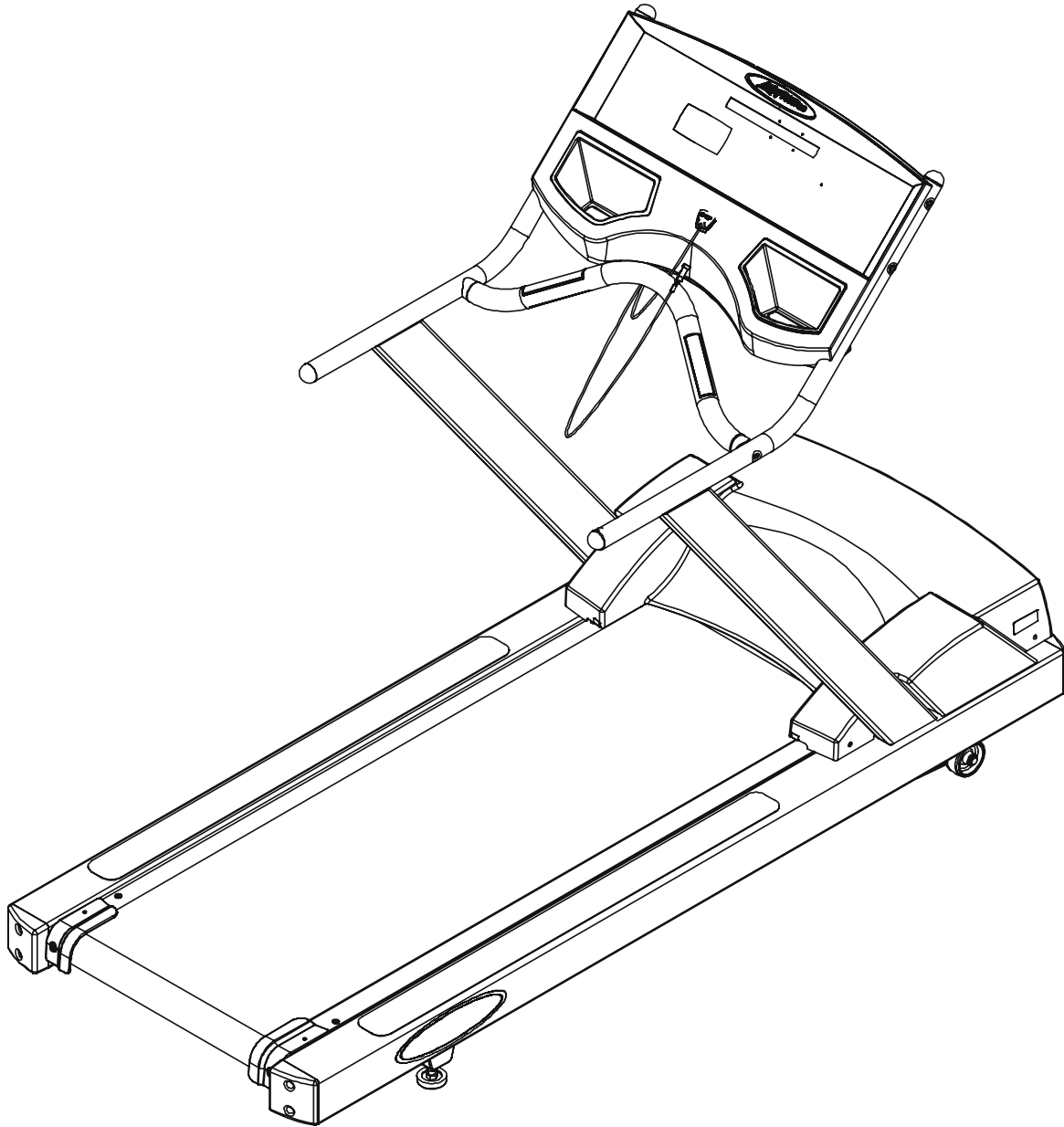


LifeFitness

Arctic Silver 91T Treadmill



Customer Support Services
PARTS MANUAL rev. 12 Apr 2012

ARCTIC SILVER 91TW
REFERENCES

91T-0XXX-04
S/N ATZ100000 and up

PLEASE NOTE: ALL OPERATION, INSTRUCTION ASSY & INSTRUCTION BAG ASSY MAY NOT AVAILABLE				
LANGUAGE	OPERATION MANUAL	INSTRUCTION ASSEMBLY	INSTRUCTION BAG ASSY.	SERVICE MANUAL
ENGLISH	M051-00K60-A028	M051-00K60-B024	AK60-00138-0000	M051-00K60-A023
FRENCH	M051-00K60-A029	M051-00K60-B025	AK60-00138-0001	
PORTUGUESE				
SPANISH				
DUTCH	M051-00K60-B030	M051-00K60-B026	AK60-00138-0002	
GERMAN				
ITALIAN				
JAPANESE	M051-00K60-A031	M051-00K60-B027	AK60-00138-0003	

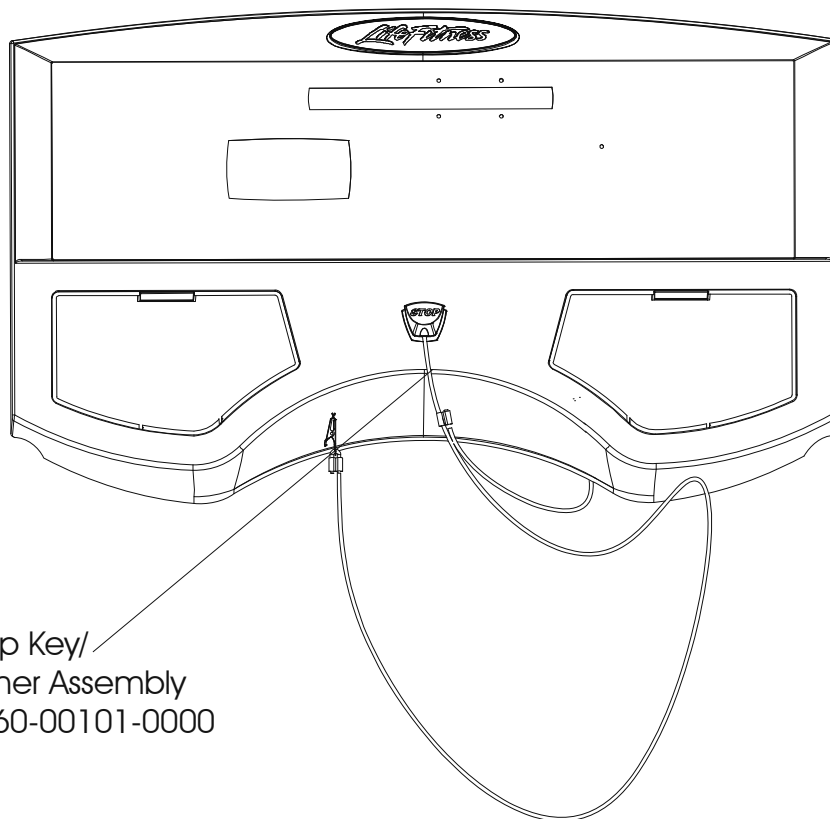
AK60-00162-0000	HDWR-BAG ASSY: MFG; 91TW BM	
Item	Description	Qty
0K60-01098-0001	END-CAP: SPHERE B	4
0K60-01157-0000	SPRING: ERGO-BAR B	1
0017-00021-2846	CONN FTYPE PNL F01S RD GP F B	1
0017-00042-1151	RIVET: PLASTIC; REMOVABLE B	5
0017-00101-1256	3/8 -16X80 UNS HEX BLT G5 ZN B	4
0017-00101-1767	1/4 -20X28 TRX BUT L CS G8 ZS B	4
0017-00101-1768	1/4 -20X32 TRX BUT L CS G8 ZS B	2
0017-00101-1776	10-16X 8 PHL PAN B ST ZB B	10
0017-00103-0188	NUT 3/8 -16 LOCK-FLNGE D ST CD B	4
0017-00104-0464	WSH 406-.734-064 FL-D ST ZS B	4

TOUCH UP PAINT:	
0017-00008-0204	PAINT: CAN; SPRAY; ARCTIC SILVER
0017-00008-0205	PAINT: BOTTLE; ARCTIC SILVER (.5 OZ)
0017-00008-0206	PAINT: PEN; ARCTIC SILVER (.33 OZ)

ENTERTAINMENT READY PRODUCT	
This product is preconfigured to accept the addition of the Life Fitness Entertainment System. A POWER CABLE and COAXIAL CABLE have been pre-installed.	
AK32-00078-0001	CBL-ASSY: PWR EXT; 120" S/C-C
AK32-00020-0002	CBL-ASSY: COAX; 120" S/C-B

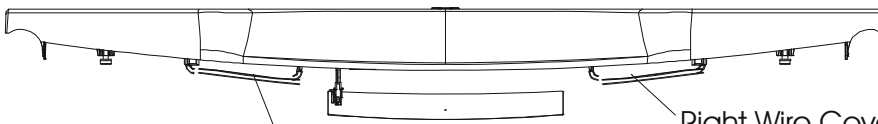
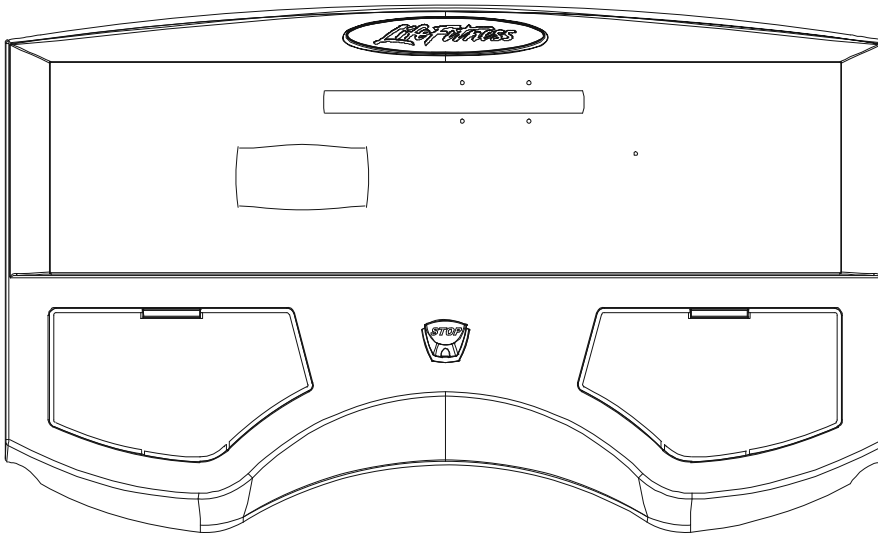
	Page
CONSOLE ASSEMBLY	5
MOTOR COVER, LEVELER & END CAPS	8
ERGO BAR & UPRIGHT ASSEMBLY	9
ACCESSORY TRAYS	10
BELT, DECK & ROLLERS	11
LIFESPINGS & ANTI-STATIC TINSEL	12
LIFT FRAME ASSEMBLY	13
LIFT MOTOR AND HOME SWITCH	14
DRIVE MOTOR ASSEMBLY	15
WAX PUMP, BAG, NOZZLE AND BRACKET	16
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REAR ROLLER GUARDS AND ADJUSTMENT BOLTS	18
DC CONTROLLER AND ON/OFF SWITCH	19
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LANGUAGE	CONSOLE	OVERLAY/BEZEL ASSY
ENG/ENG	AK60-00111-0001	AK60-00108-0001
GERMAN	AK60-00111-0003	AK60-00108-0003
SPANISH	AK60-00111-0004	AK60-00108-0004
JAPANESE	AK60-00111-0006	AK60-00108-0006
FRENCH	AK60-00111-0007	AK60-00108-0007
ITALIAN	AK60-00111-0008	AK60-00108-0008
DUTCH	AK60-00111-0009	AK60-00108-0009
PORUGUESE	AK60-00111-0010	AK60-00108-0010



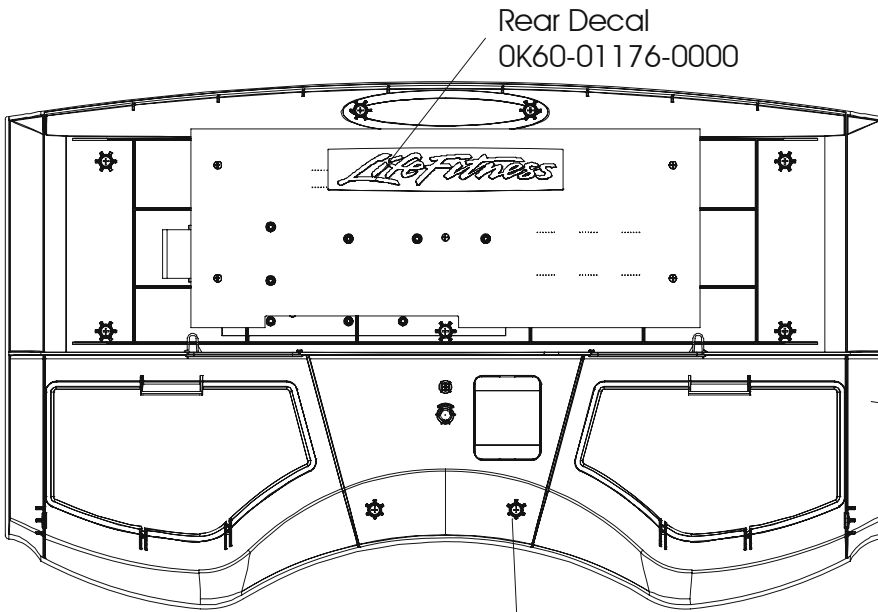
ARCTIC SILVER 91TW
Console Assembly (2 of 3)

91T-0XXX-04
S/N ATZ100000 and up



Left Wire Cover
OK60-01041-0003

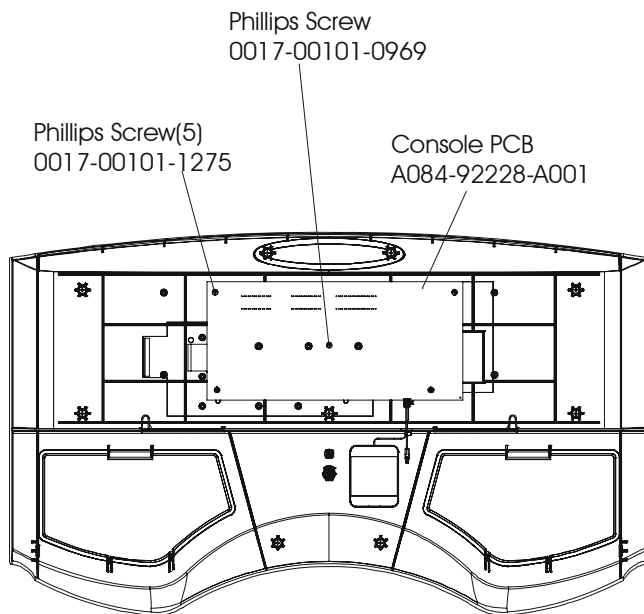
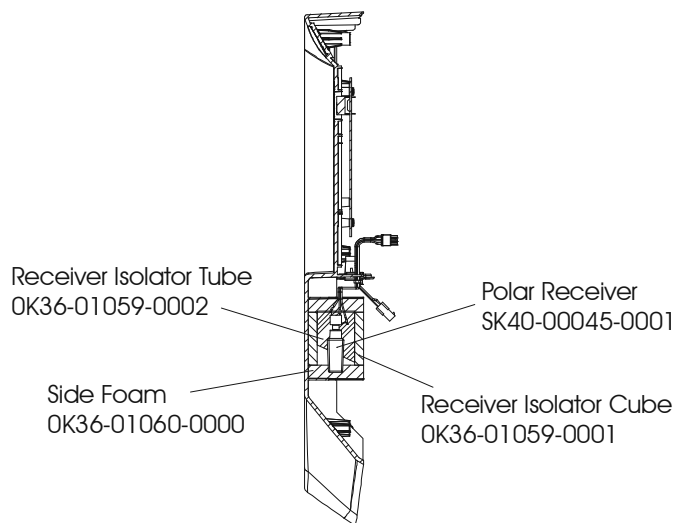
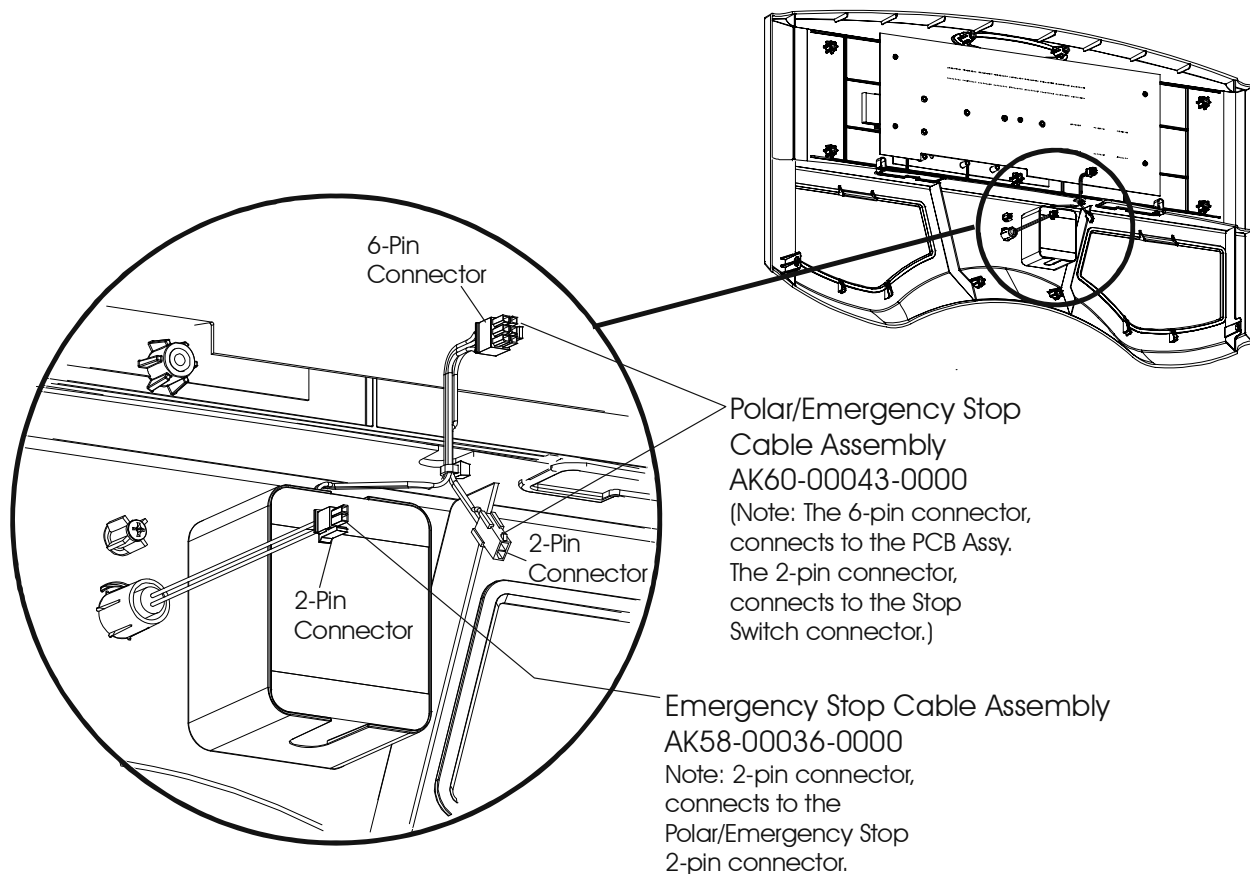
Right Wire Cover
OK60-01041-0004



Rear Decal
OK60-01176-0000

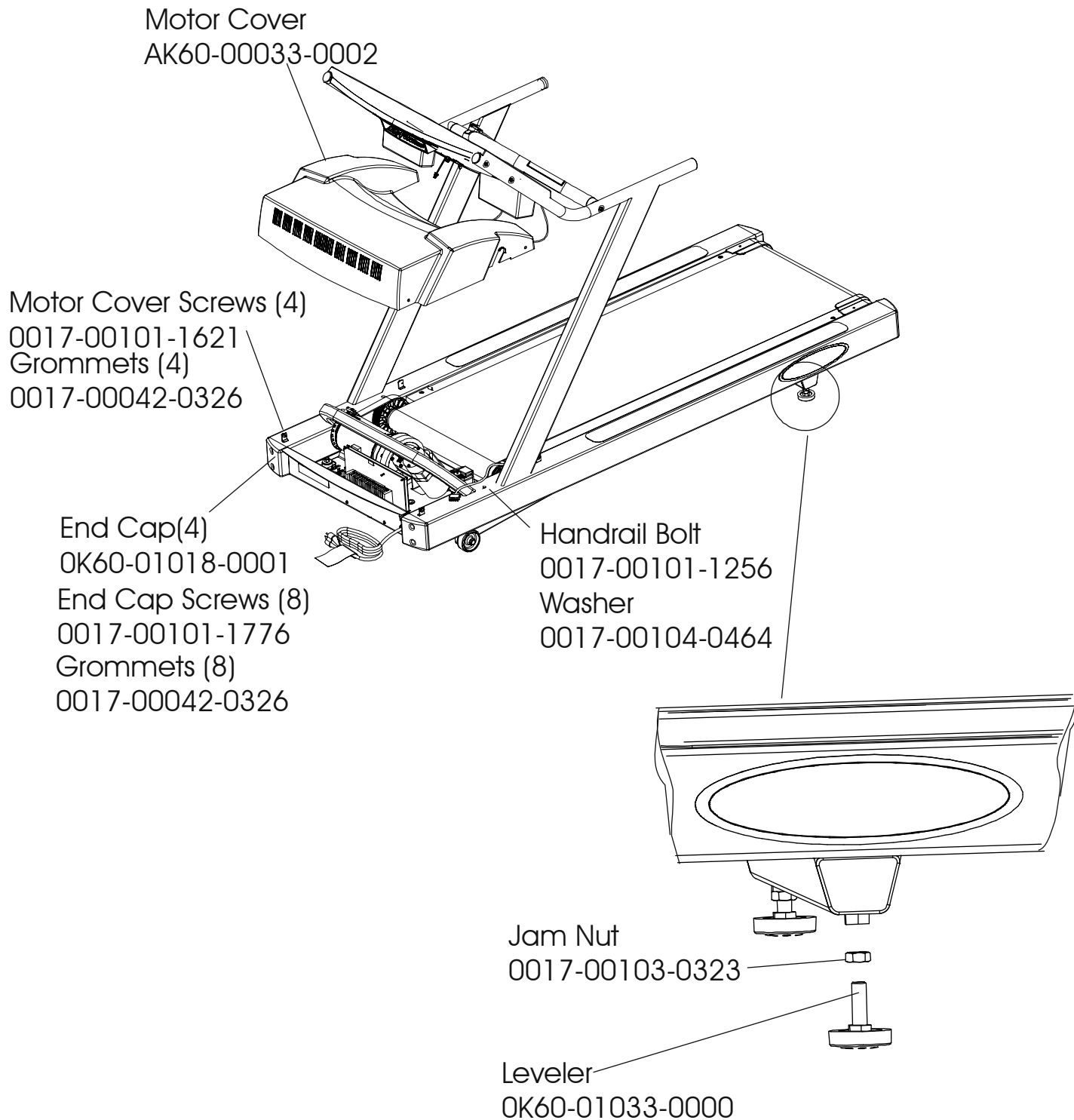
Rear Console Case
OK60-01072-0001

Phillips Screw(9)
0017-00101-1288



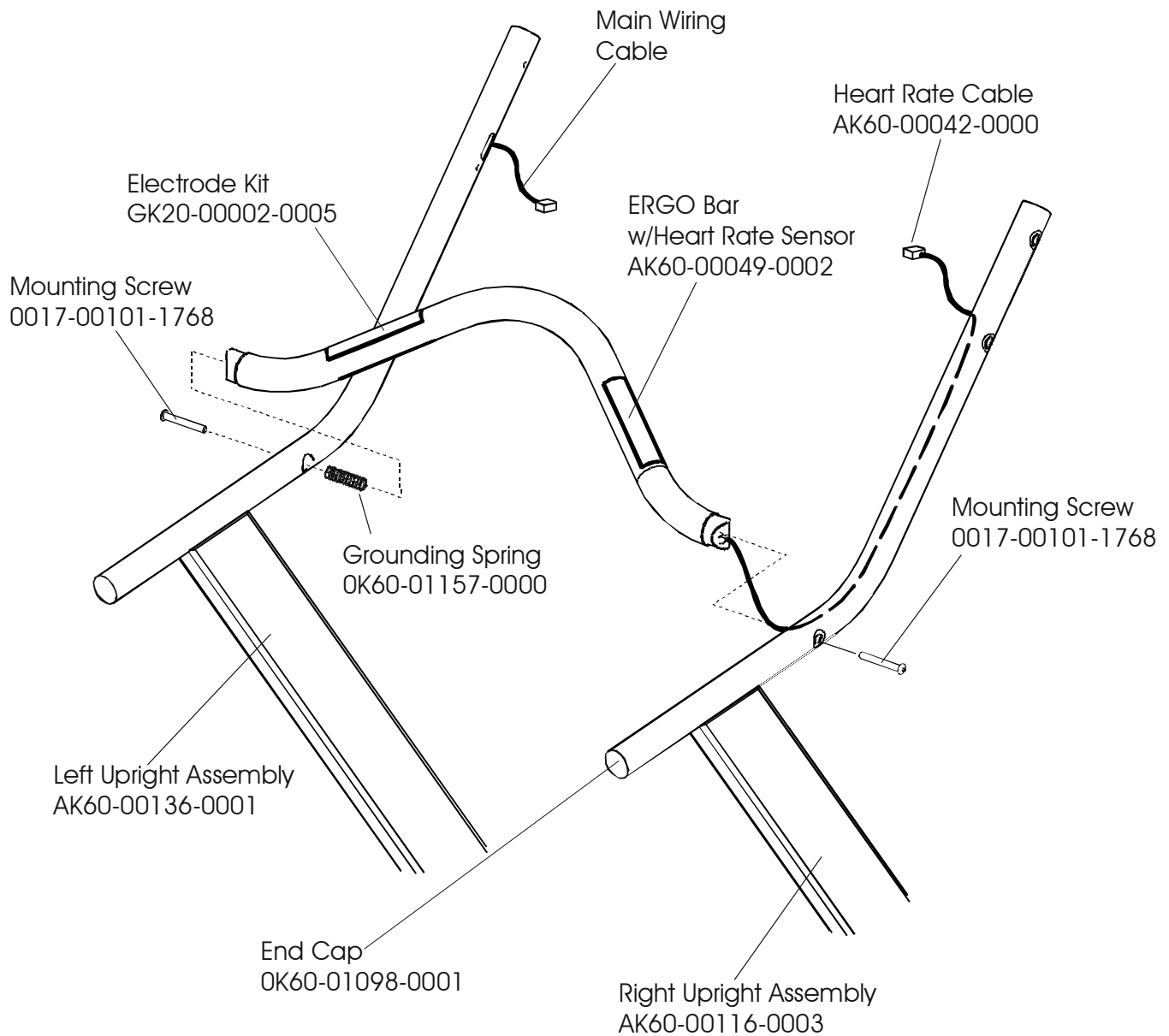
ARCTIC SILVER 91TW
Motor Cover, Leveler and End Caps

91T-0XXX-04
S/N ATZ100000 and up



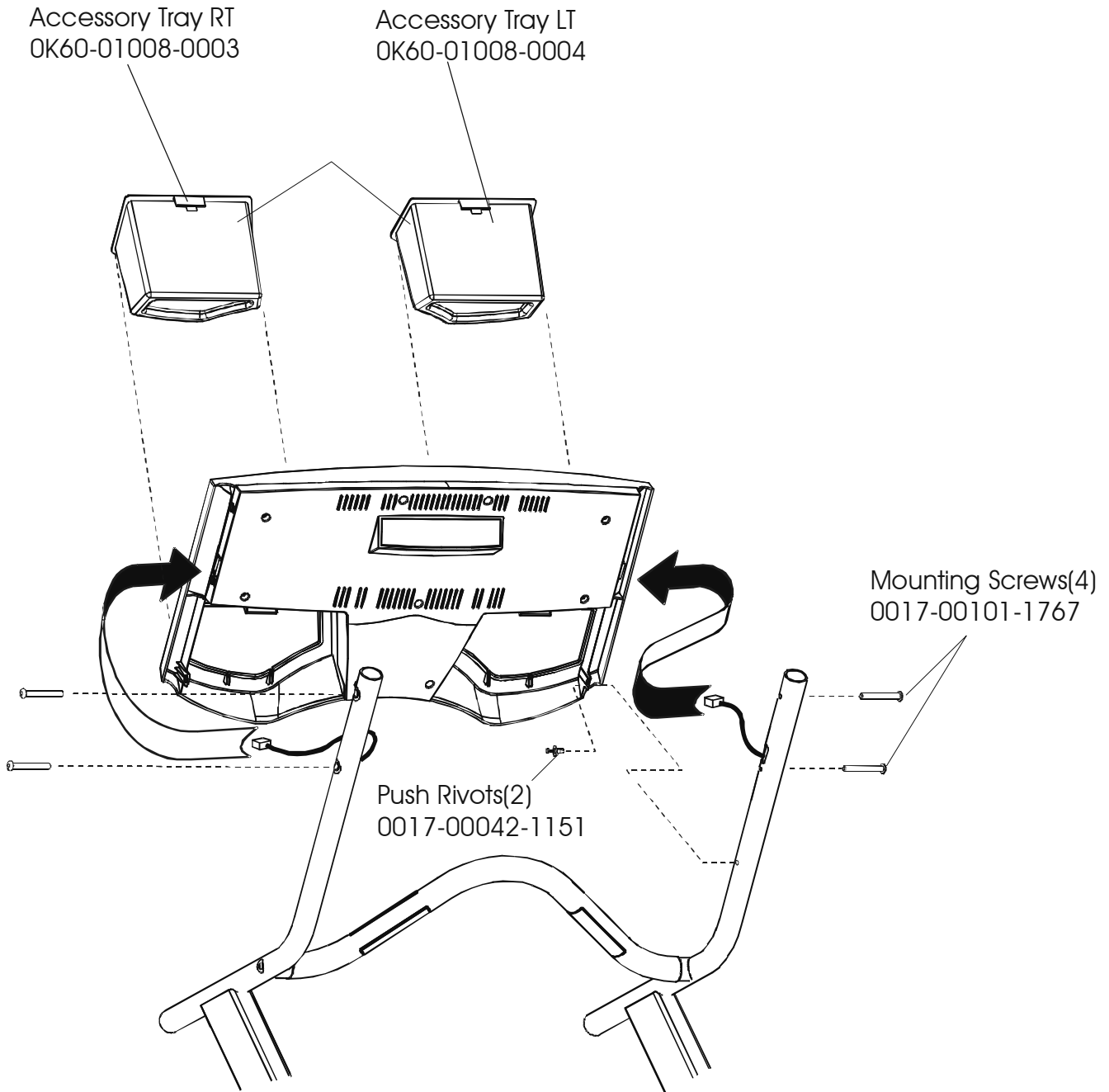
ARCTIC SILVER 91TW
Ergo Bar and Upright Assembly

91T-0XXX-04
S/N ATZ100000 and up



ARCTIC SILVER 91TW
Accessory Trays

91T-0XXX-04
S/N ATZ100000 and up

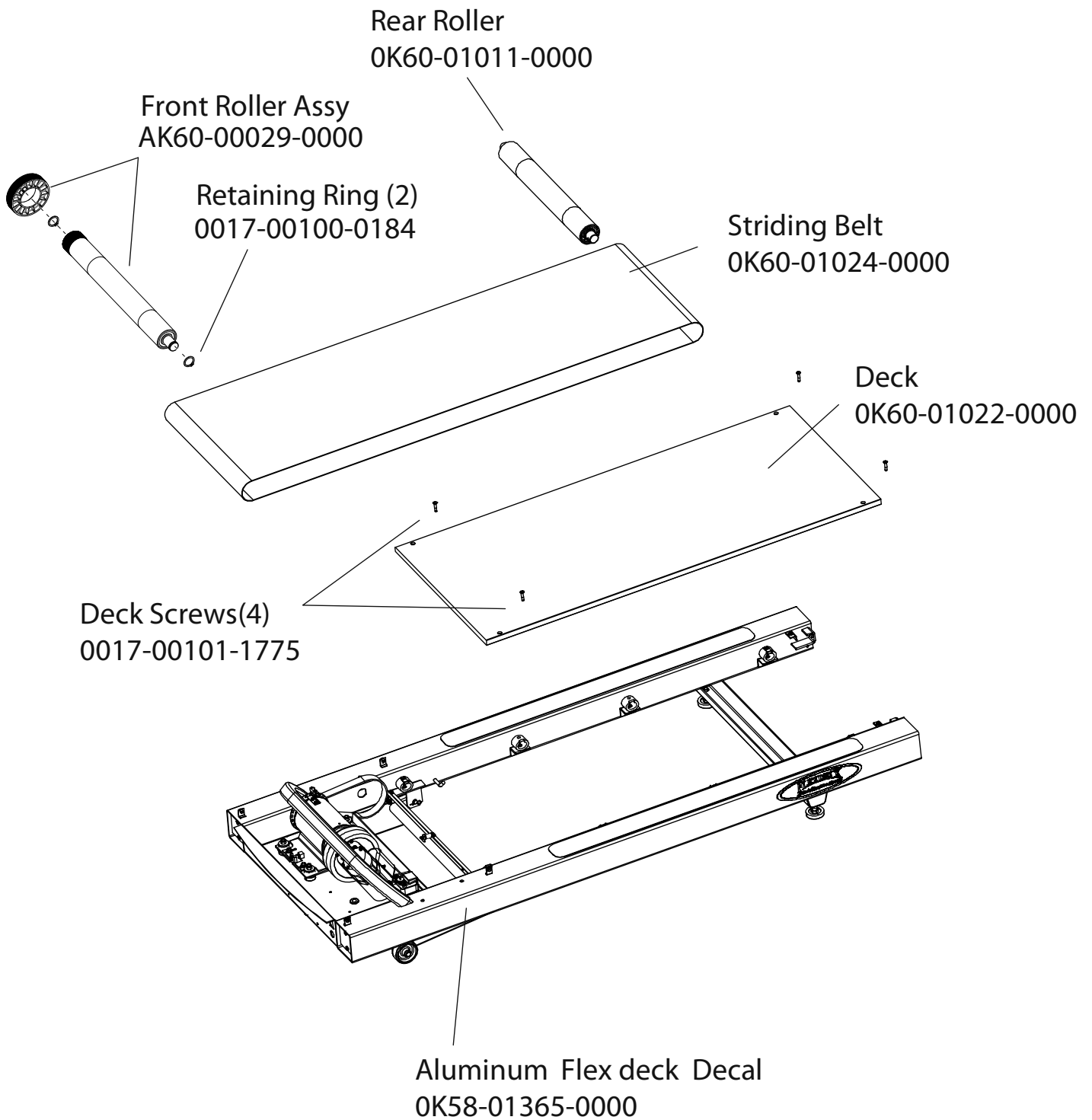


ARCTIC SILVER 91TW

Belt, Deck and Rollers

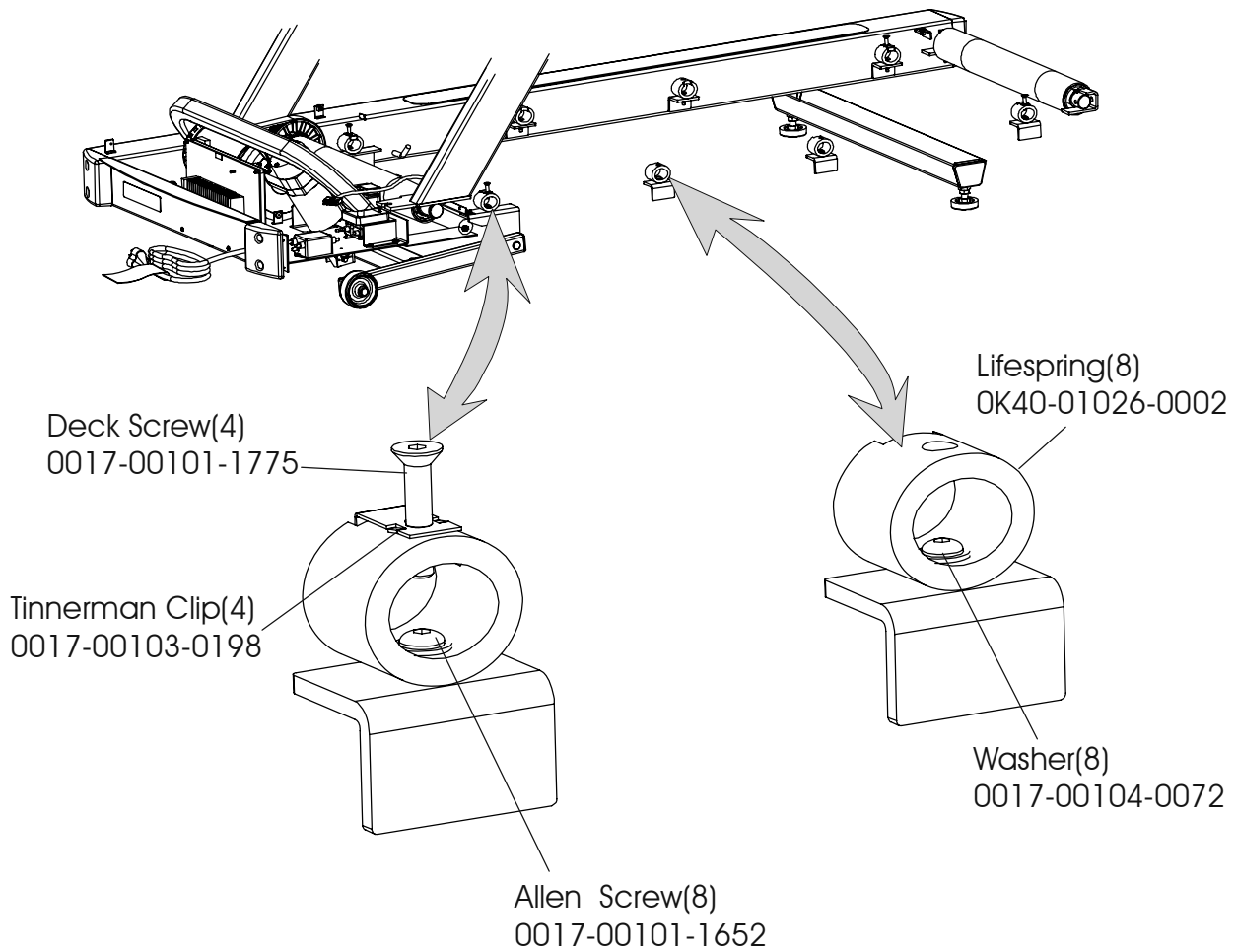
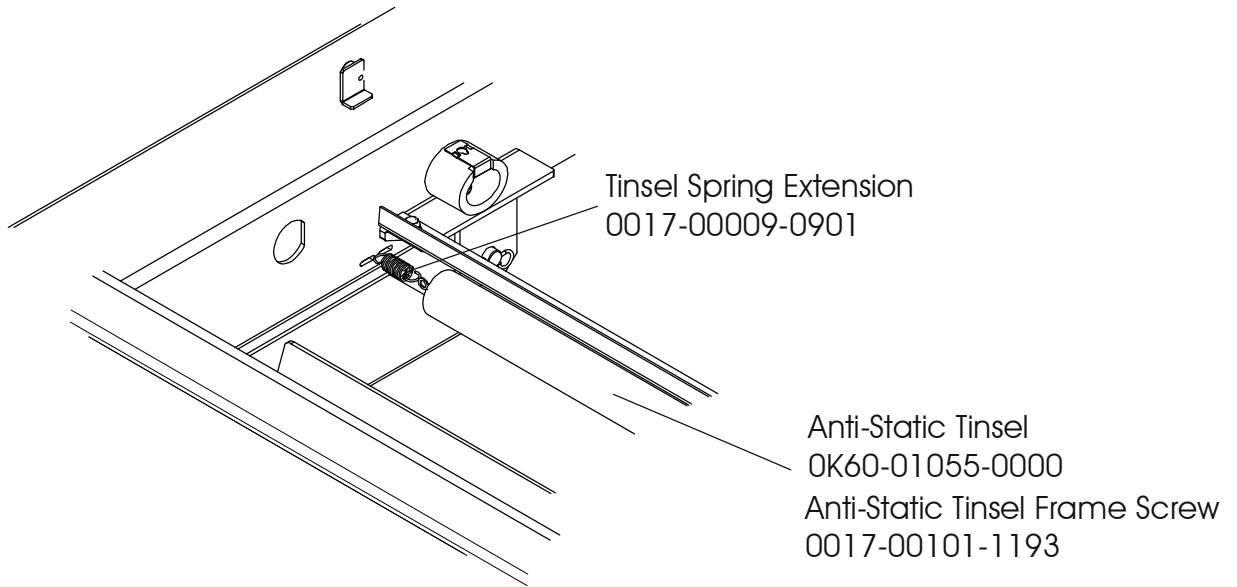
91T-0XXX-04

S/N ATZ100000 and up



ARCTIC SILVER 91TW
Lifesprings and Anti-Static Tinsel

91T-0XXX-04
S/N ATZ100000 and up

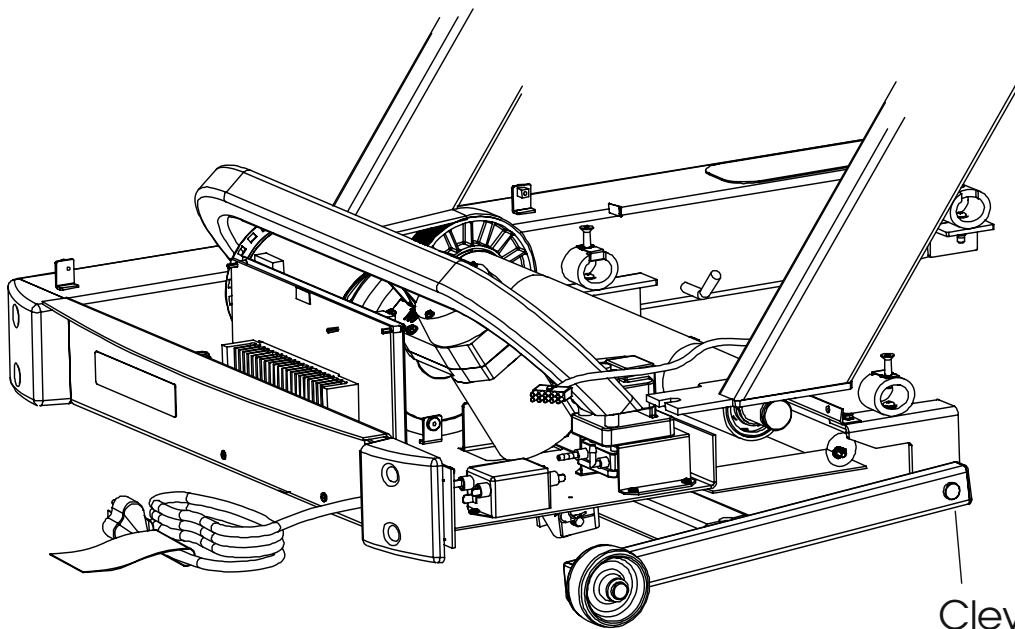


ARCTIC SILVER 91TW

Lift Frame Assembly

91T-0XXX-04

S/N ATZ100000 and up



(*)
Included in Lift
Frame Assembly
AK60-00065-0000

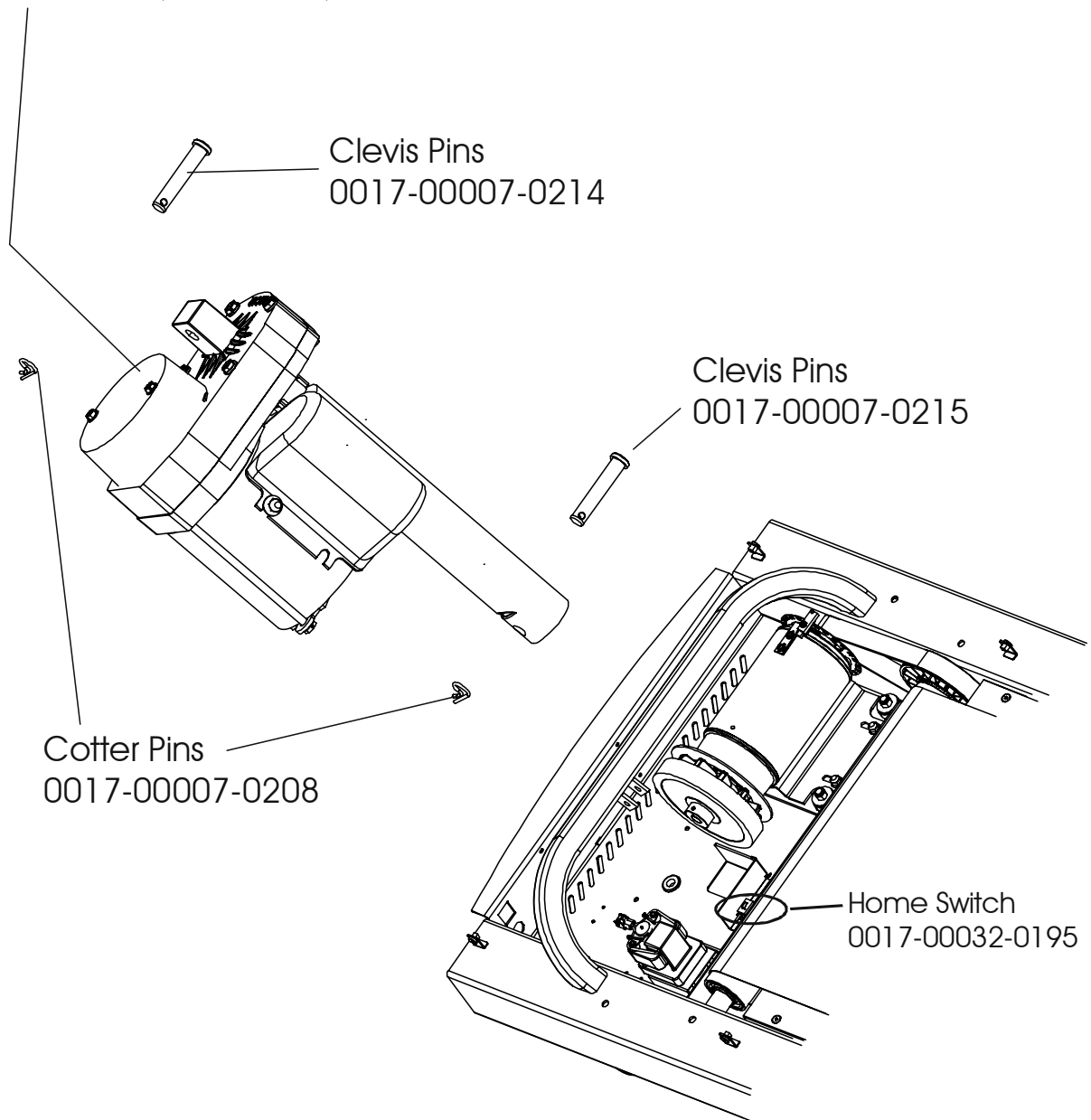
- * Lift Arm Wheel
OK60-01020-0000
- * Cap, Tube End
OK60-01092-0000
- * Cotter Pin
0017-00007-0208
- * Clevis Pin
0017-00007-0271

Clevis Pin
0017-00007-0270
Cotter Pin
0017-00007-0208

ARCTIC SILVER 91TW
Lift Motor and Home Switch

91T-0XXX-04
S/N ATZ100000 and up

Lift Motor
OK60-01094-0000 (120v)
OK60-01166-0000(220v/60Hz)



Clevis Pins
0017-00007-0214

Clevis Pins
0017-00007-0215

Cotter Pins
0017-00007-0208

Home Switch
0017-00032-0195

ARCTIC SILVER 91TW

Drive Motor Assembly

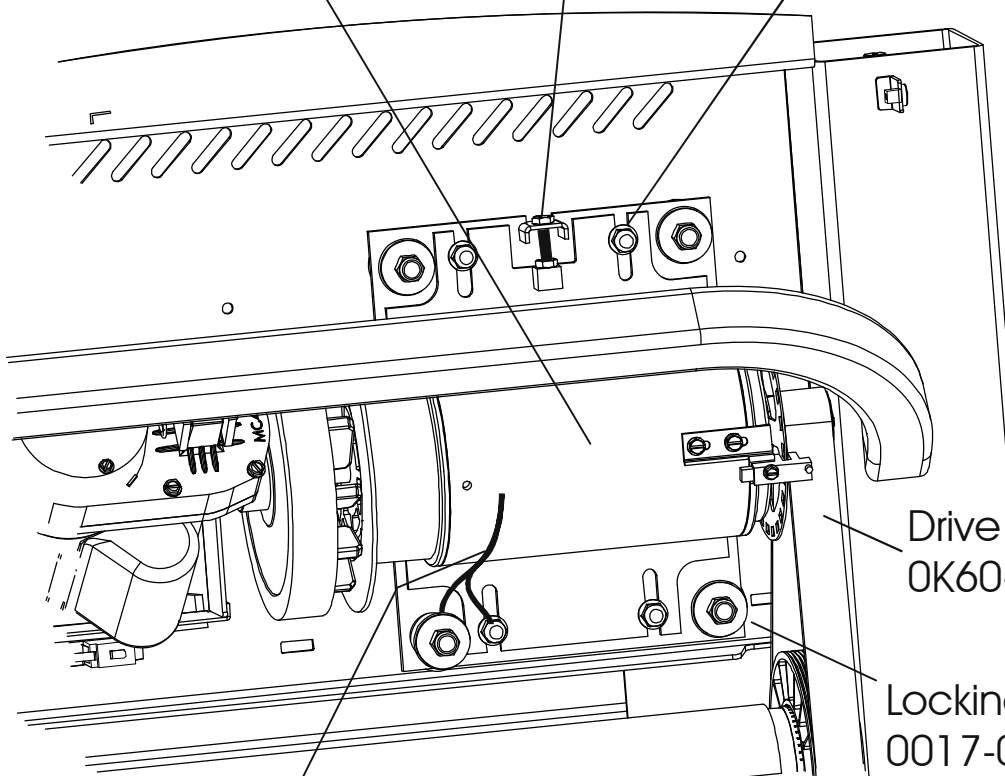
91T-0XXX-04

S/N ATZ100000 and up

Drive Motor Assembly
AK60-00081-0001
Motor Brush Kit
GK60-00002-0007

Tensioning Bolt
0017-00101-1283

Mounting Nuts(4)
0017-00103-0132



Drive Belt
OK60-01025-0000

Locking Nut
0017-00103-0025

Washer
OK60-01121-0000

Isolation Mount
OK60-01119-0000

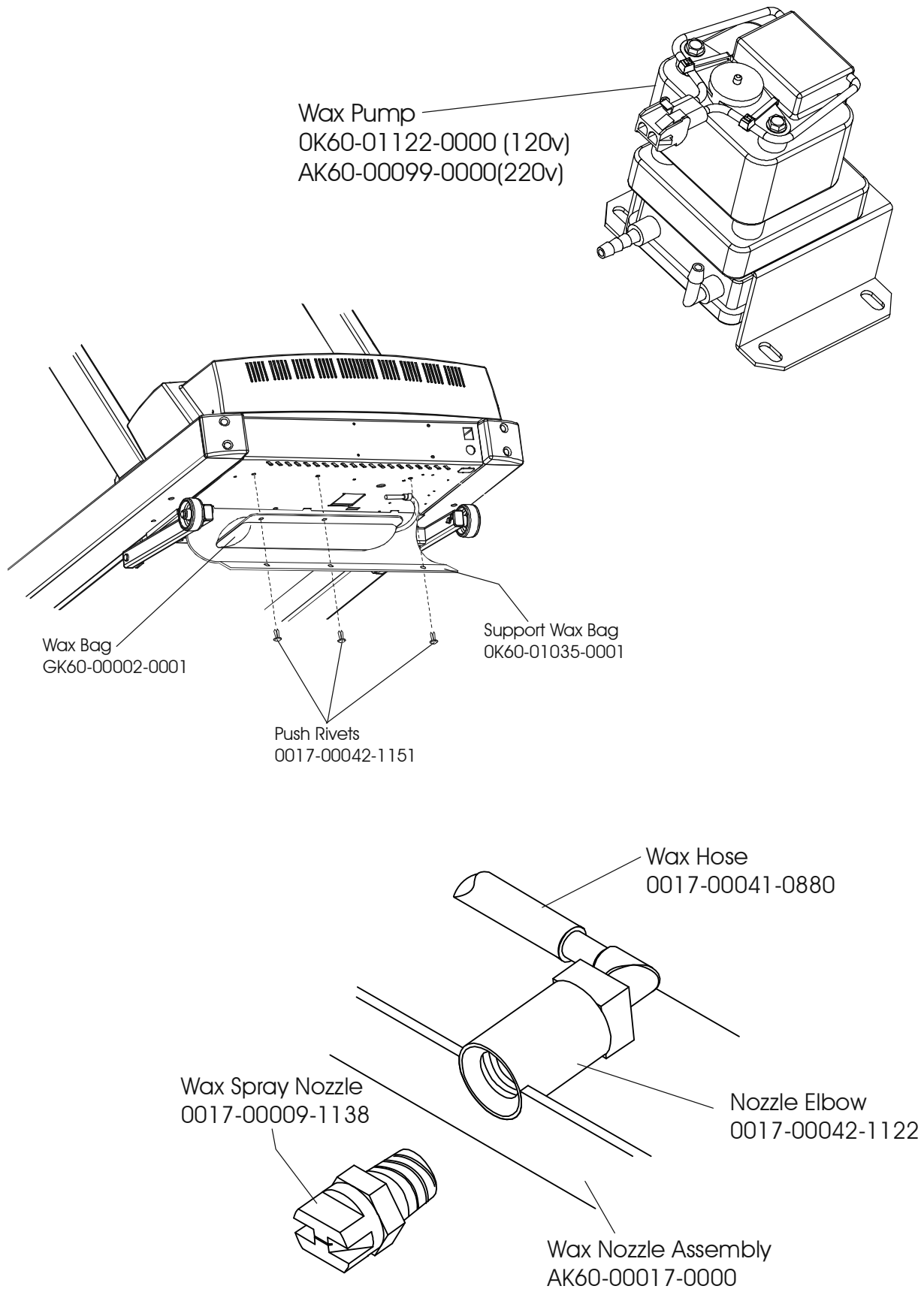
Isolation Mounting Plate
OK60-01123-0000

Motor Mount Spacer
OK60-01120-0000

Motor; Bleed Cable
AK60-00098-0000

ARCTIC SILVER 91TW
Wax Pump, Bag, Nozzle and Bracket

91T-0XXX-04
S/N ATZ100000 and up

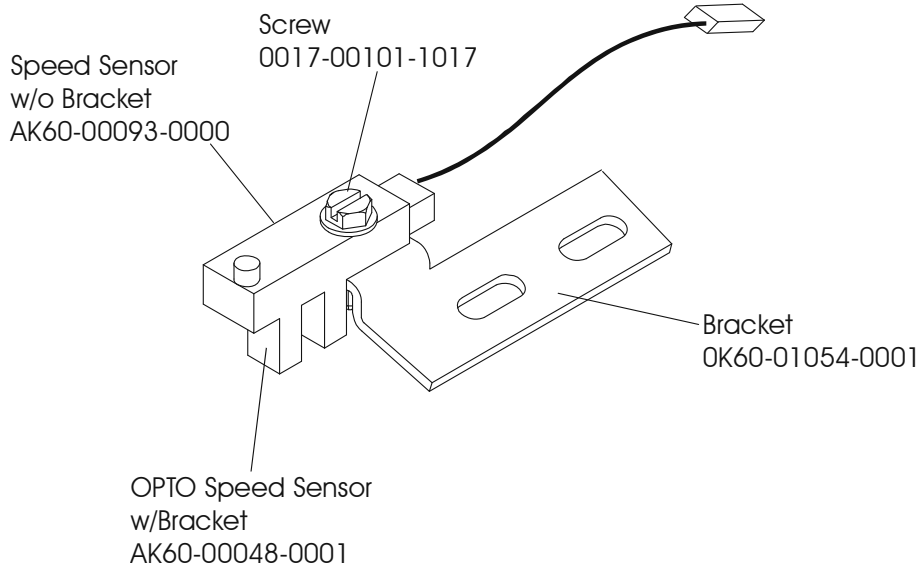
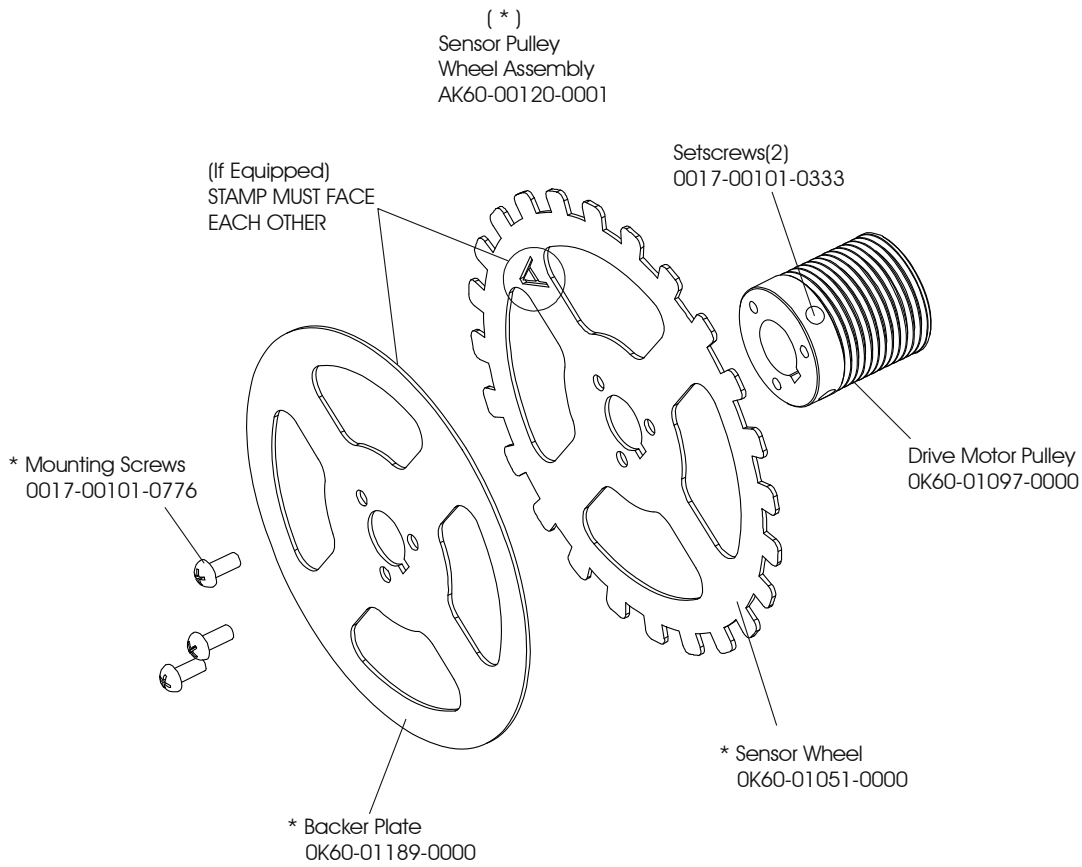


ARCTIC SILVER 91TW

Sensors

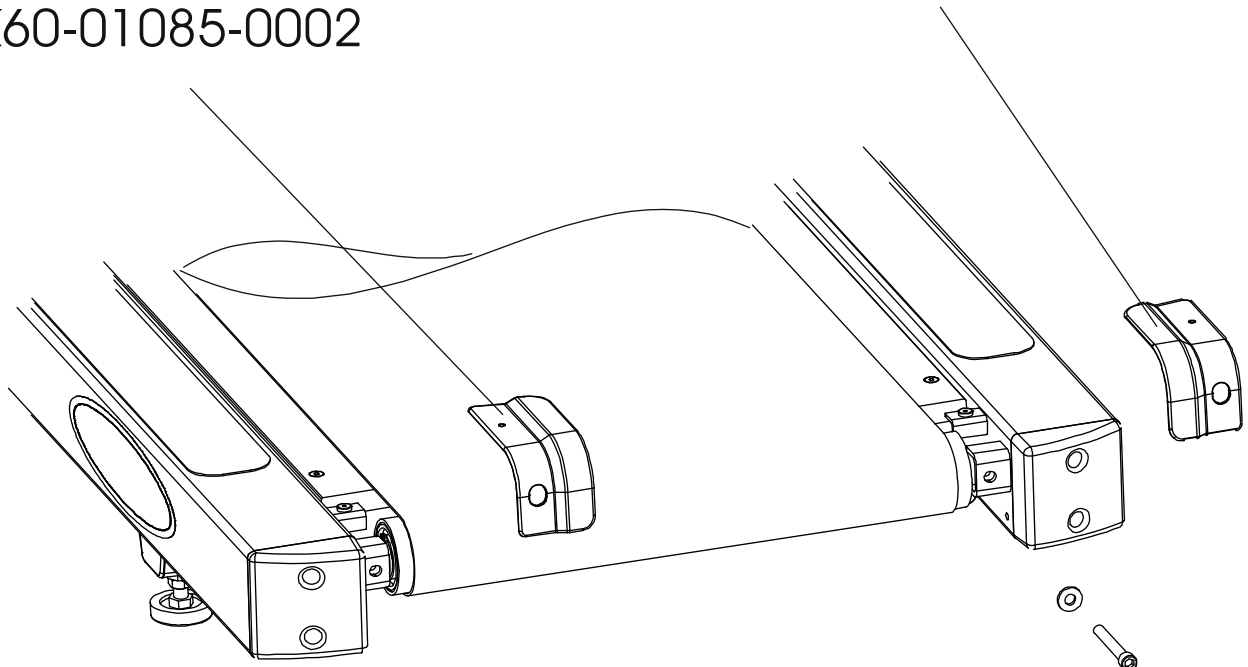
91T-0XXX-04

S/N ATZ100000 and up



Rear Roller
Cover Guards LT
OK60-01085-0002

Rear Roller
Cover Guards RT
OK60-01085-0001

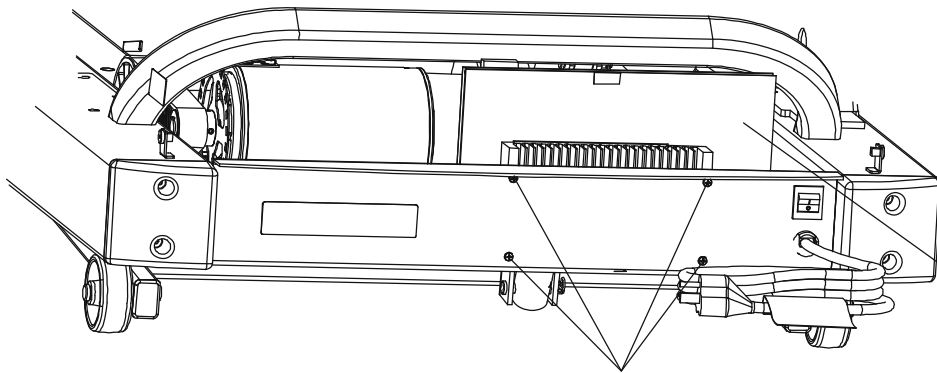


Washer(2)
0017-00104-0334

Rear Roller
Adjusting Bolt(2)
0017-00101-1880

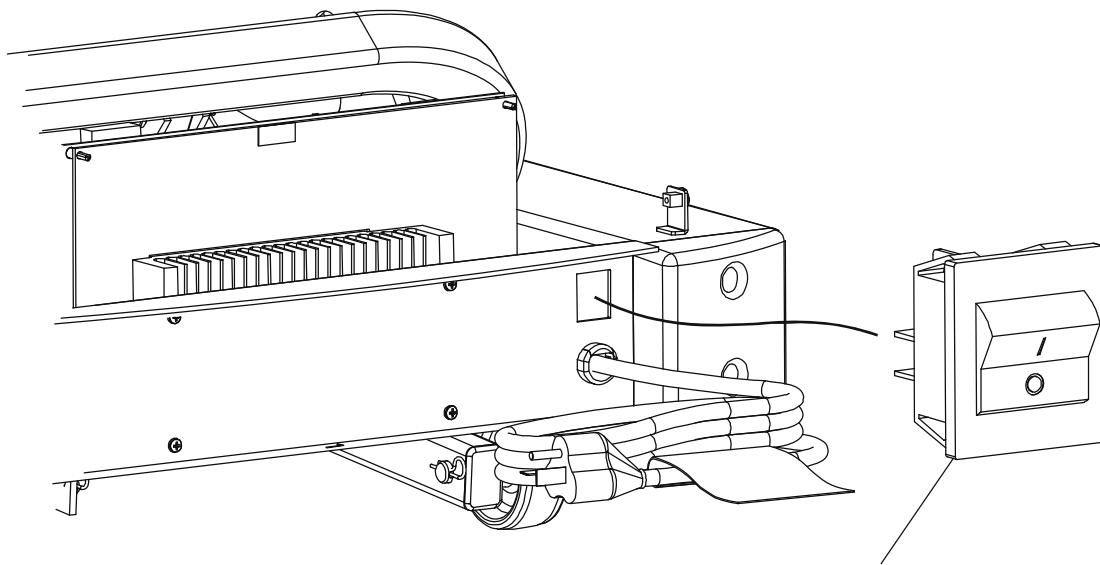
ARCTIC SILVER 91TW
DC Controller and On/Off Switch

91T-0XXX-04
S/N ATZ100000 and up



DC Controller
Mounting Screws(4)
0017-00101-0162

DC Controller
GK60-00002-0002
100-120 Volts/50-60 Hz
GK60-00002-0003
200+ Volts/50-60 Hz



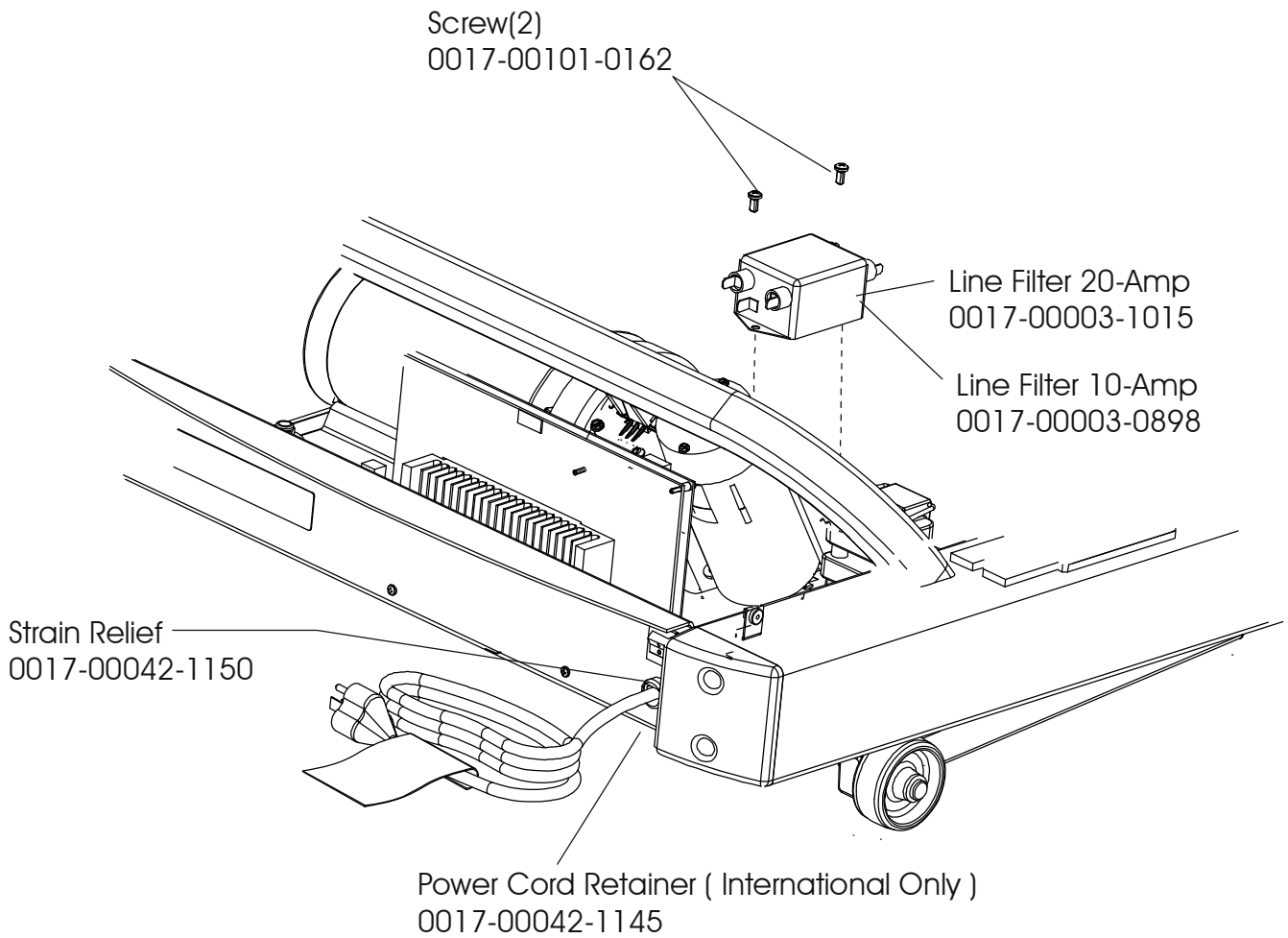
ON/OFF Switch
0017-00032-0198

ARCTIC SILVER 91TW

Line Filter

91T-0XXX-04

S/N ATZ100000 and up



ARCTIC SILVER 91TW
Line-Cords & Line-Cord Options

91T-0XXX-04
S/N TWD100000 and up

MODEL #	MODEL DESCRIPTION	STANDARD LINE-CORDS
91TW-0100-03	91TW ENG/ENG 120/60 DOM	AK60-00067-0000 LINE-CORD ASSY: DOM; NEMA 5-20; 12AWG PURCH. C
91TW-0300-03	91TW FRN/MET 120/60 DOM	
91TW-0400-03	91TW SPN/MET 120/60 DOM	
91TW-0705-03	91TW JAP/MET 100/50 DOM	
91TW-0800-03	91TW POR/MET 120/60 DOM	
91TW-0103-03	91TW ENG+MET 220/60 DOM	0017-00003-0951 LINE-CORD: 220V;DOM;15A 8-FT B
91TW-0706-03	91TW JAP/MET 200/50 DOM	
91TW-0101-03	91TW ENG+MET 230/50 CON	0017-00003-0696 LINE-CORD: R/A; CEE7; 103" 10A 250V D
91TW-0201-03	91TW GER/MET 230/50 CON	
91TW-0301-03	91TW FRN/MET 230/50 CON	
91TW-0401-03	91TW SPN/MET 230/50 CON	
91TW-0501-03	91TW ITL/MET 230/50 CON	
91TW-0601-03	91TW DUT/MET 230/50 CON	
91TW-0801-03	91TW POR/MET 230/50 CON	
91TW-0102-03	91TW ENG+MET 240/50 UK	0017-00003-0890 LINE-CORD: U.K; R/A D
91TW-0109-03	91TW ENG+MET 230/50 UK	
91TW-0104-03	91TW ENG+MET 240V+ AUS	0017-00003-0996 LINE-CORD: IEC; AUSTRALIAN; 230/50 C

OPTIONAL LINE-CORDS		
0017-00003-0952	LINE-CORD: 20A; 120V; 12'	12'
0017-00003-0981	LINE-CORD: R/A; W/PLUG 220/60	7.5'
0017-00003-0948	LINE-CORD: 220V; 15A;	12'

ARCTIC SILVER 91TW

Cables

91T-0XXX-04

S/N ATZ100000 and up

